



قالب های برش گام به گام طراحی و ساخت

فصل چهارم: پولک زنی

ویرایش اول

زمستان ۹۳

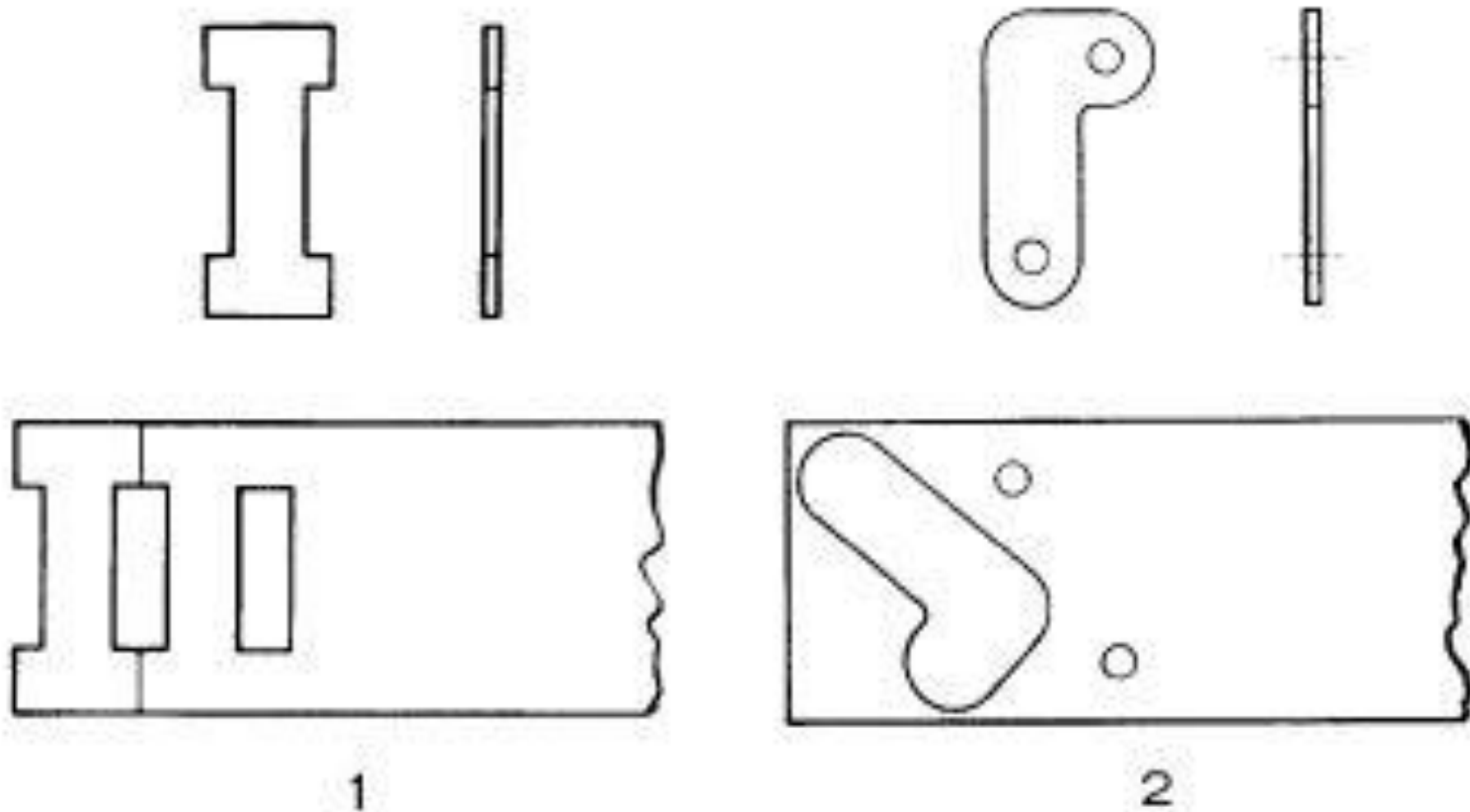


Figure 4.1 Two basic types of blanks.

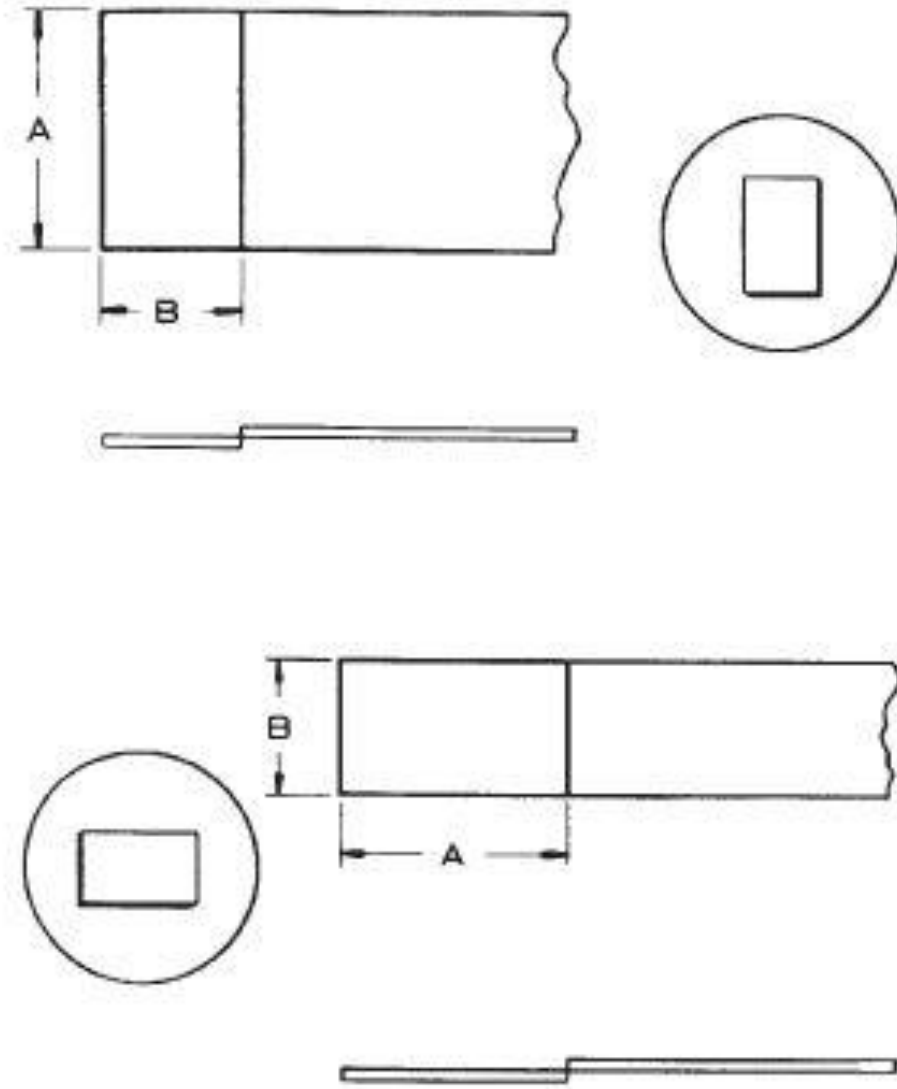


Figure 4.2 Rectangular blanks sheared from wide and narrow strips.

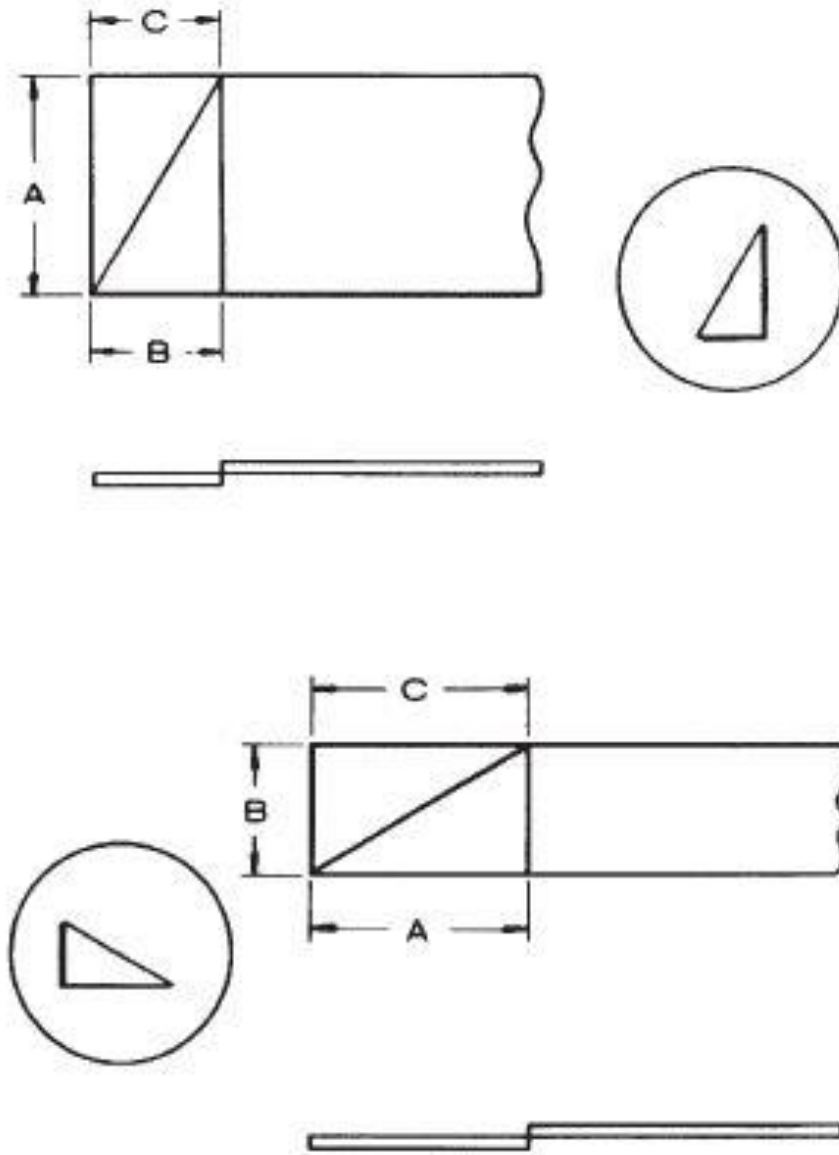


Figure 4.3 Triangular blanks made by shearing rectangular blanks sheared from wide and narrow strips.

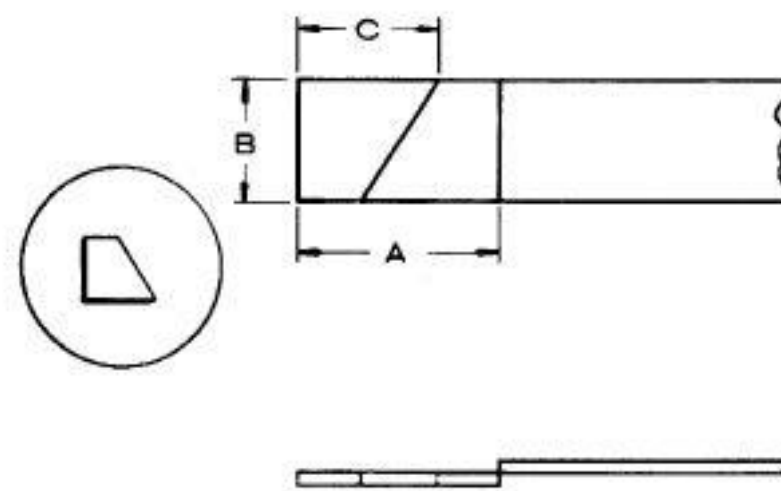
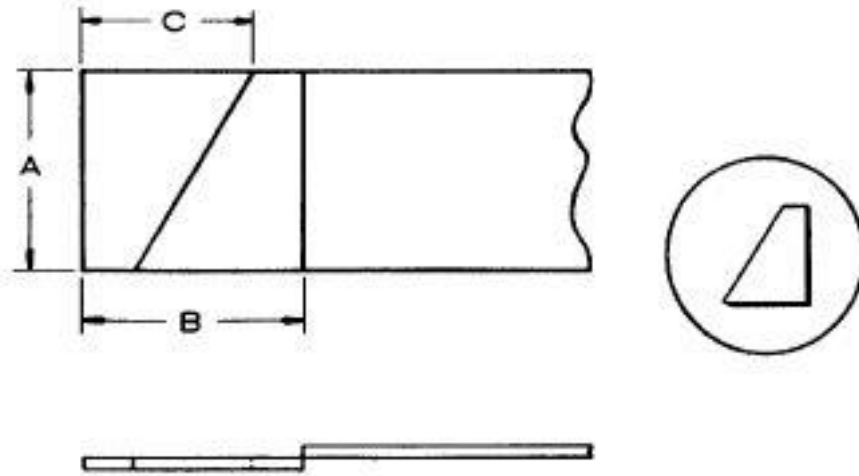


Figure 4.4 Angular edge blanks made by shearing rectangular blanks sheared from wide and narrow strips.

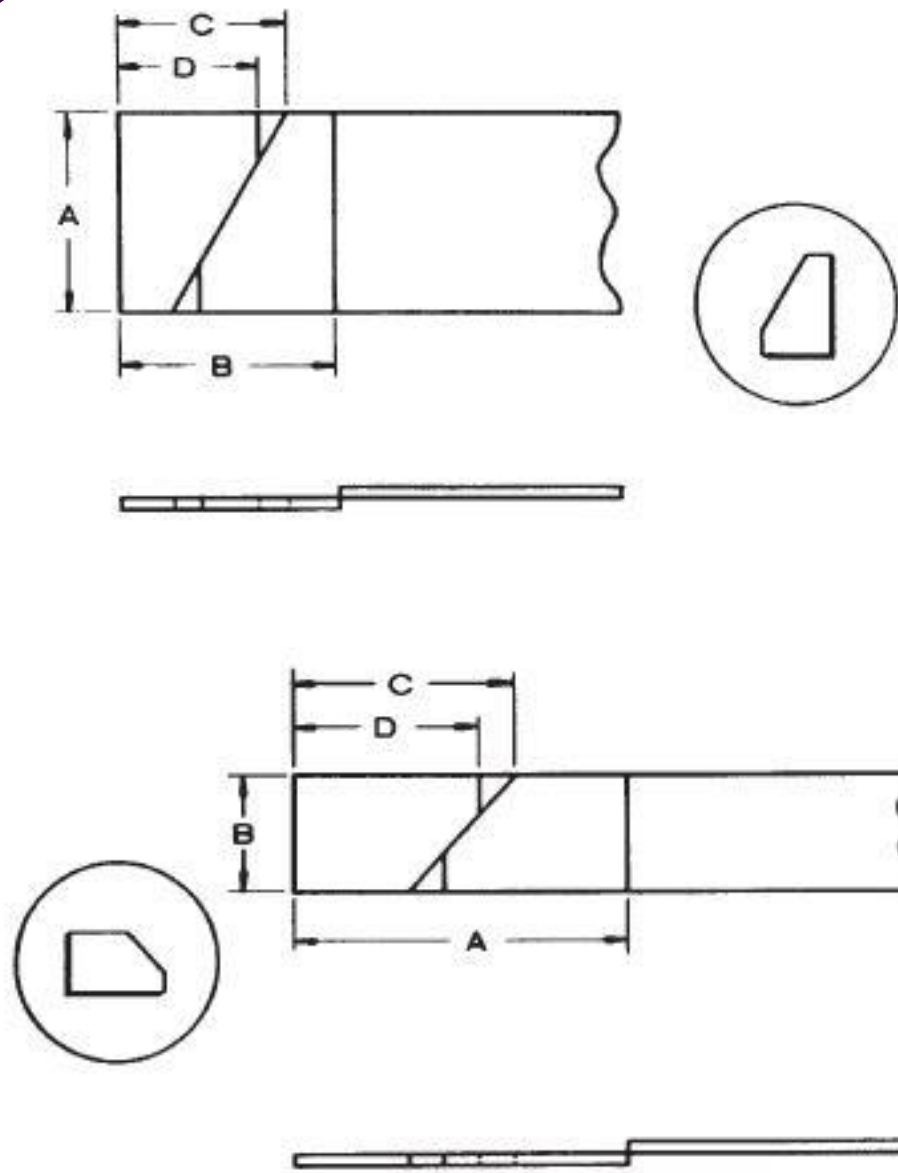


Figure 4.5 Blanks produced by added cutting of angular edge pieces.

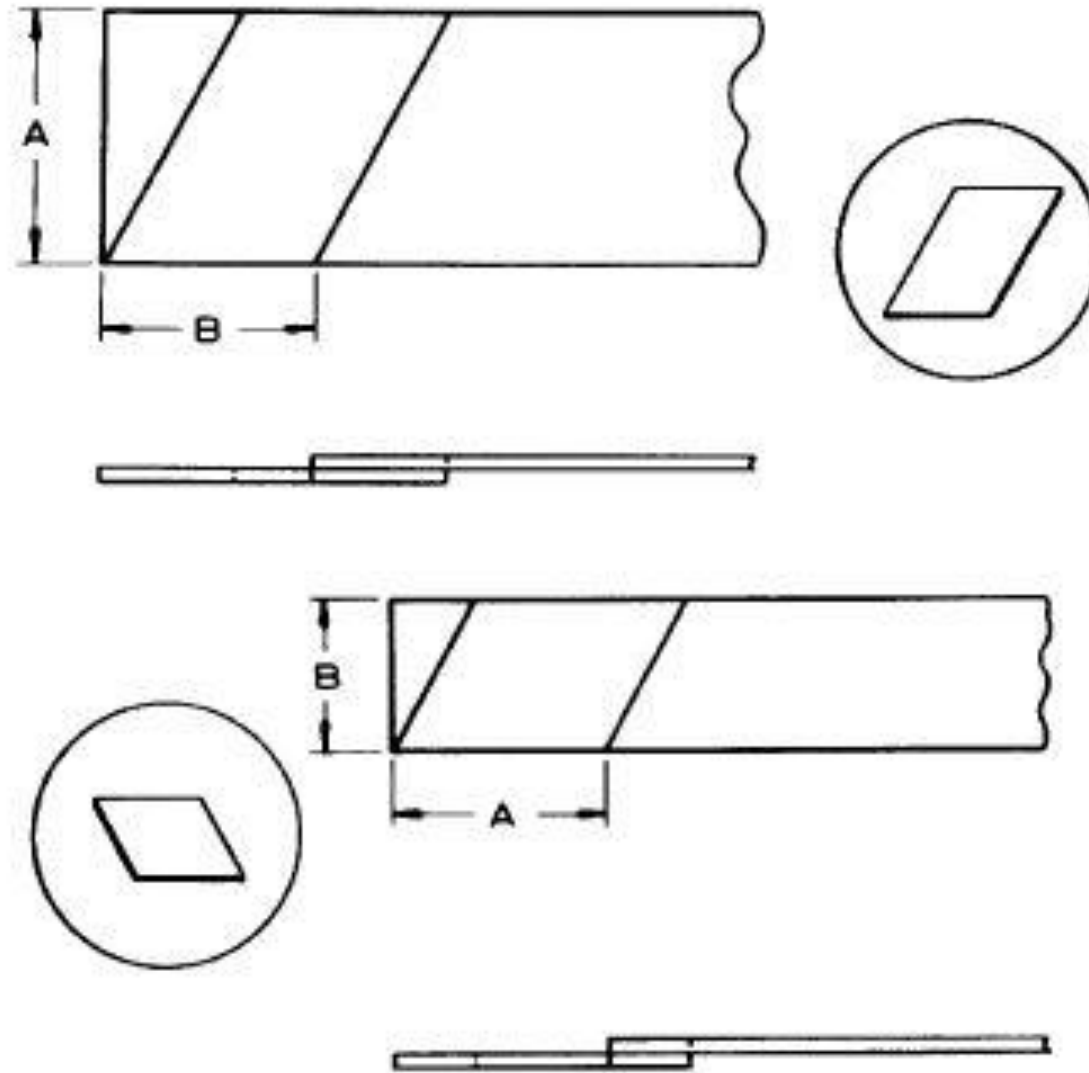


Figure 4.6 Parallelogram-shaped blanks sheared from wide and narrow strips.

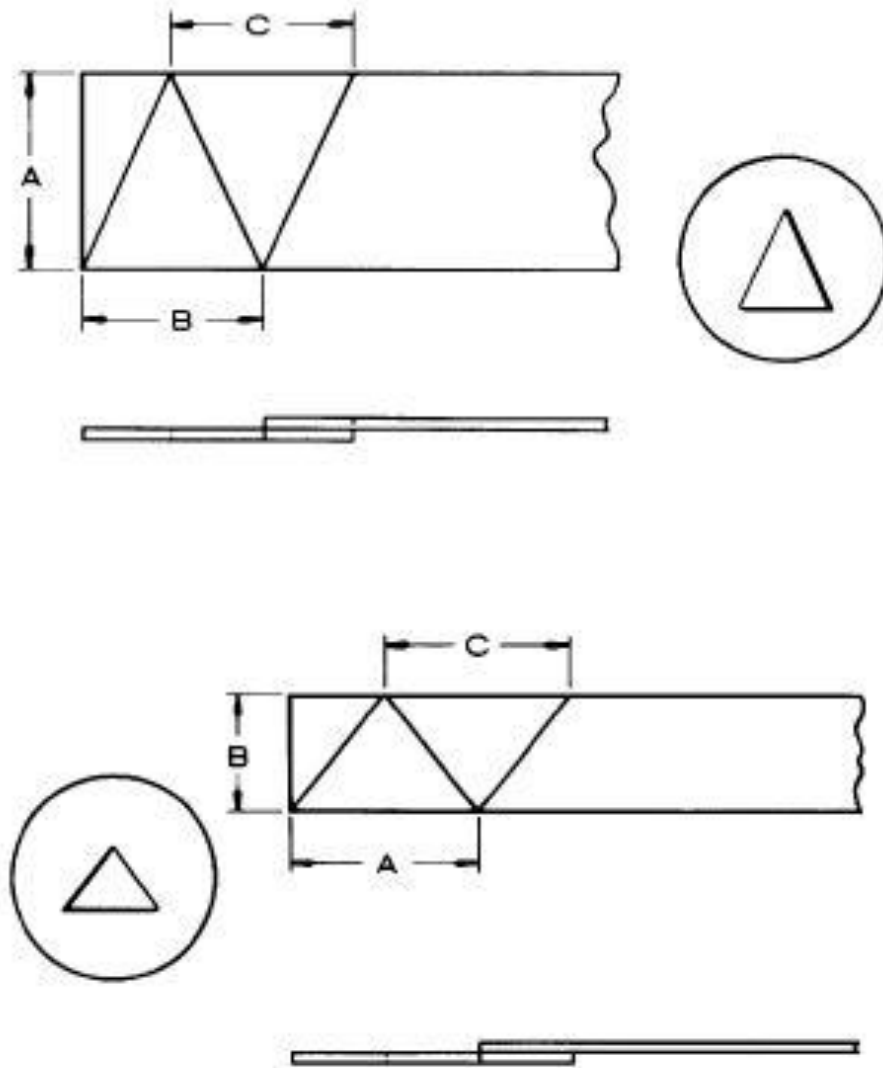


Figure 4.7 Acute-angle triangular blanks made by shearing parallelogram-shaped blanks sheared from wide and narrow strips.

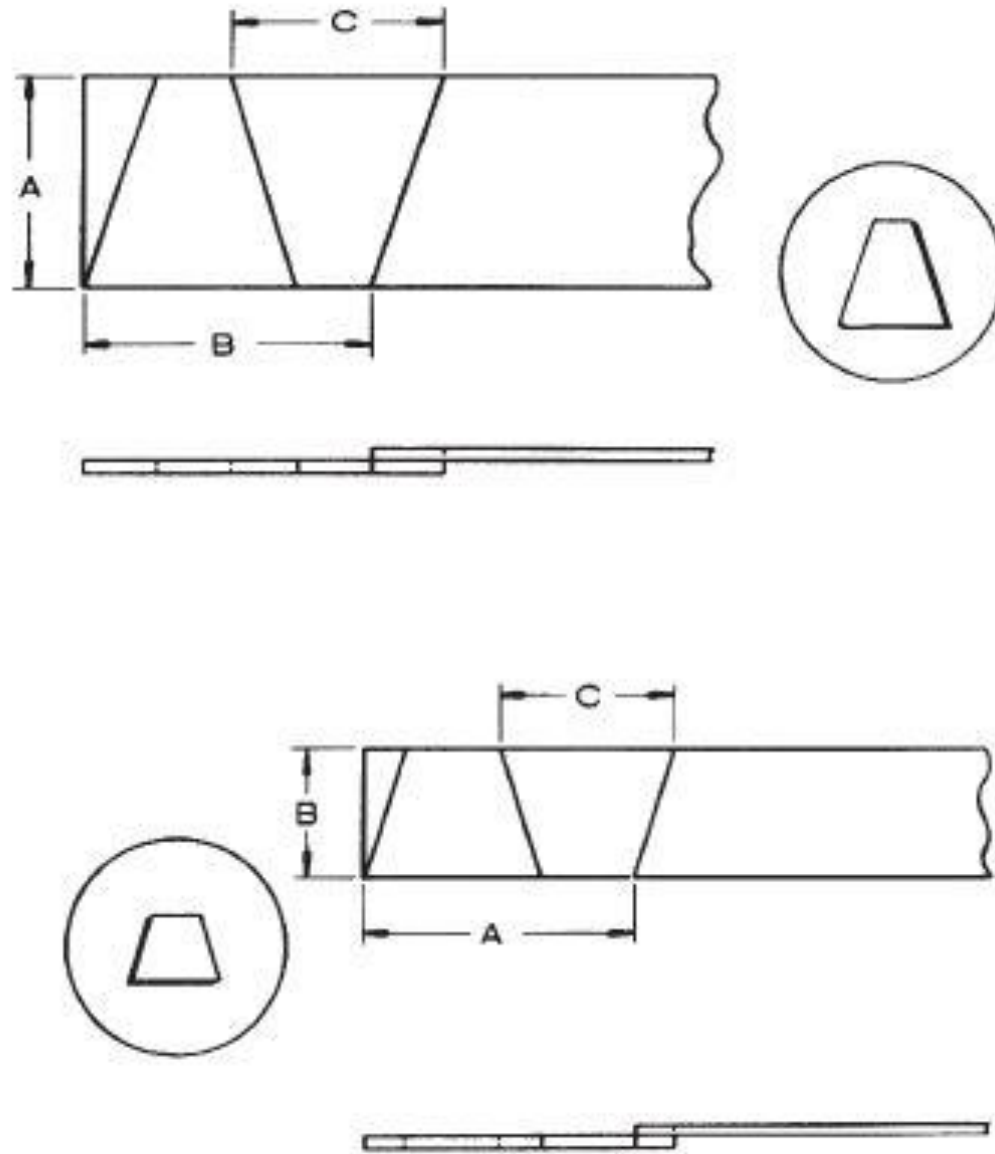


Figure 4.8 Trapezoidal blanks are sheared in a manner similar to acute angle triangular blanks.

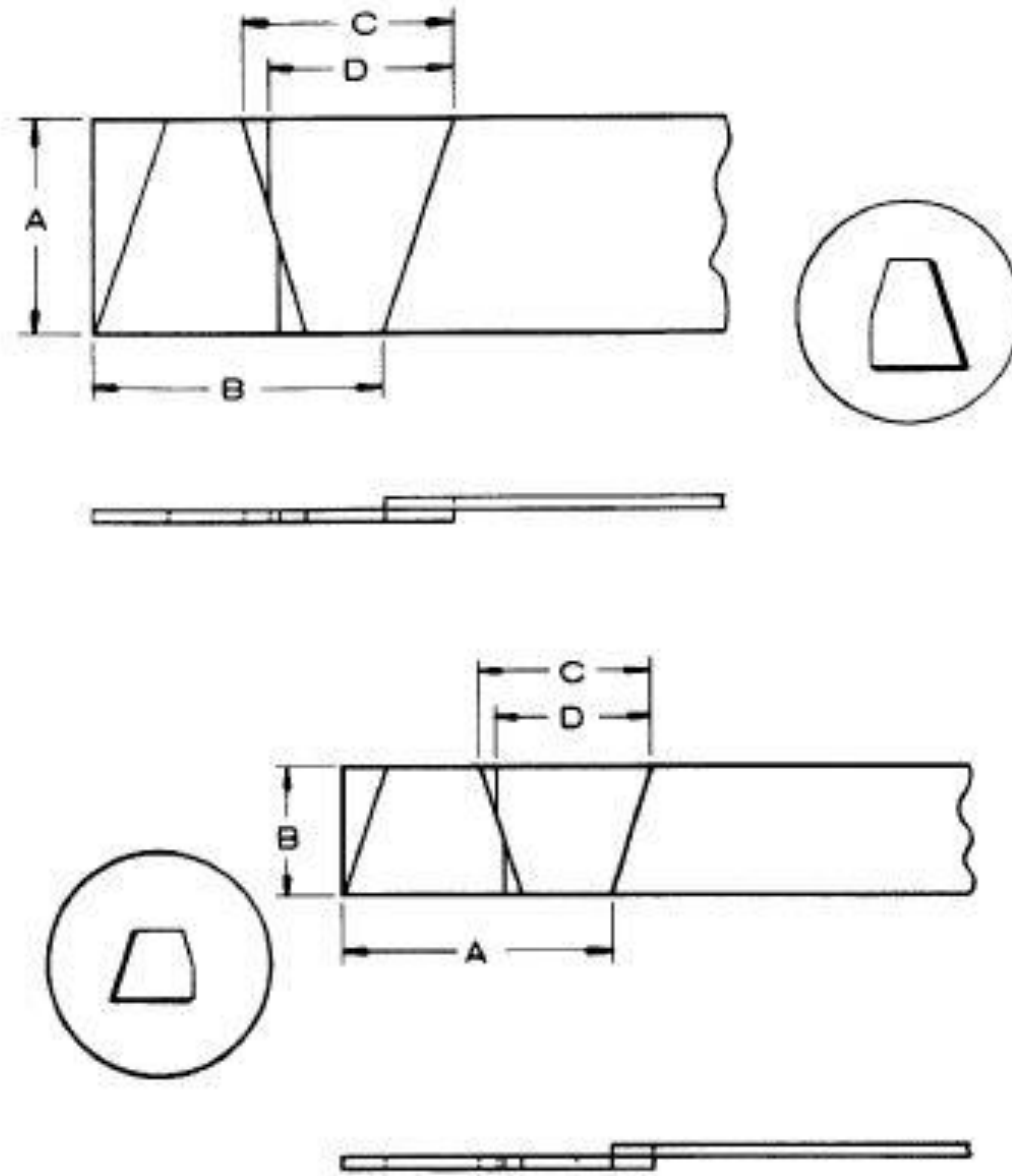


Figure 4.9 Blanks produced by added cutting of trapezoidal blanks.

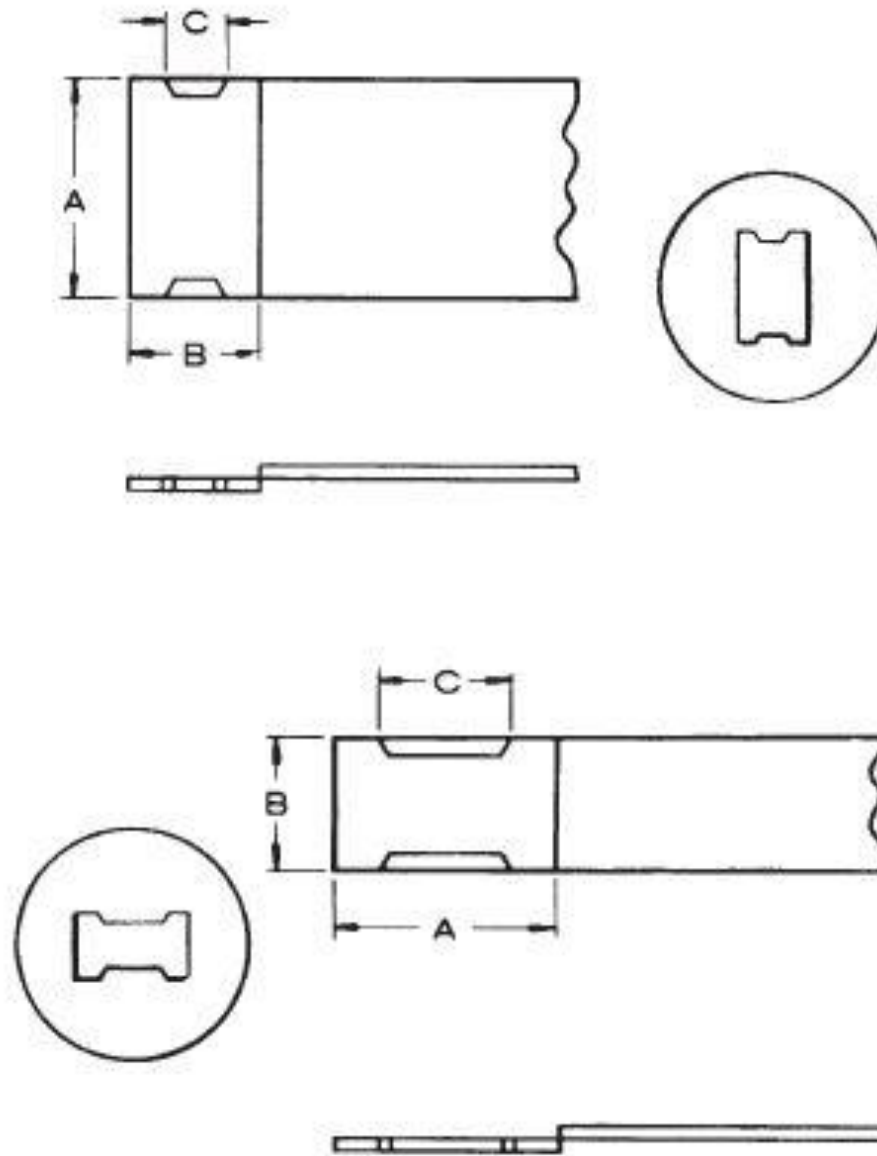


Figure 4.10 Blanks sheared and trimmed from wide and narrow strips.

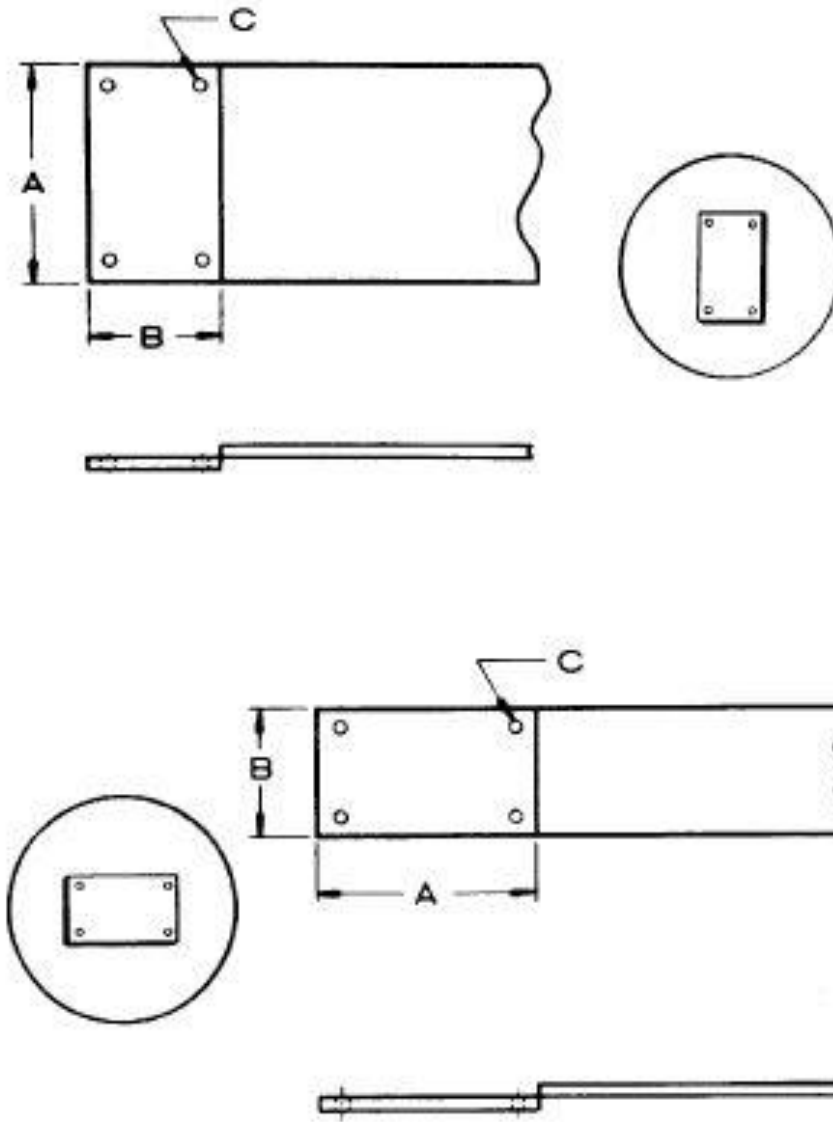


Figure 4.11 Blanks sheared and pierced from wide and narrow strips.

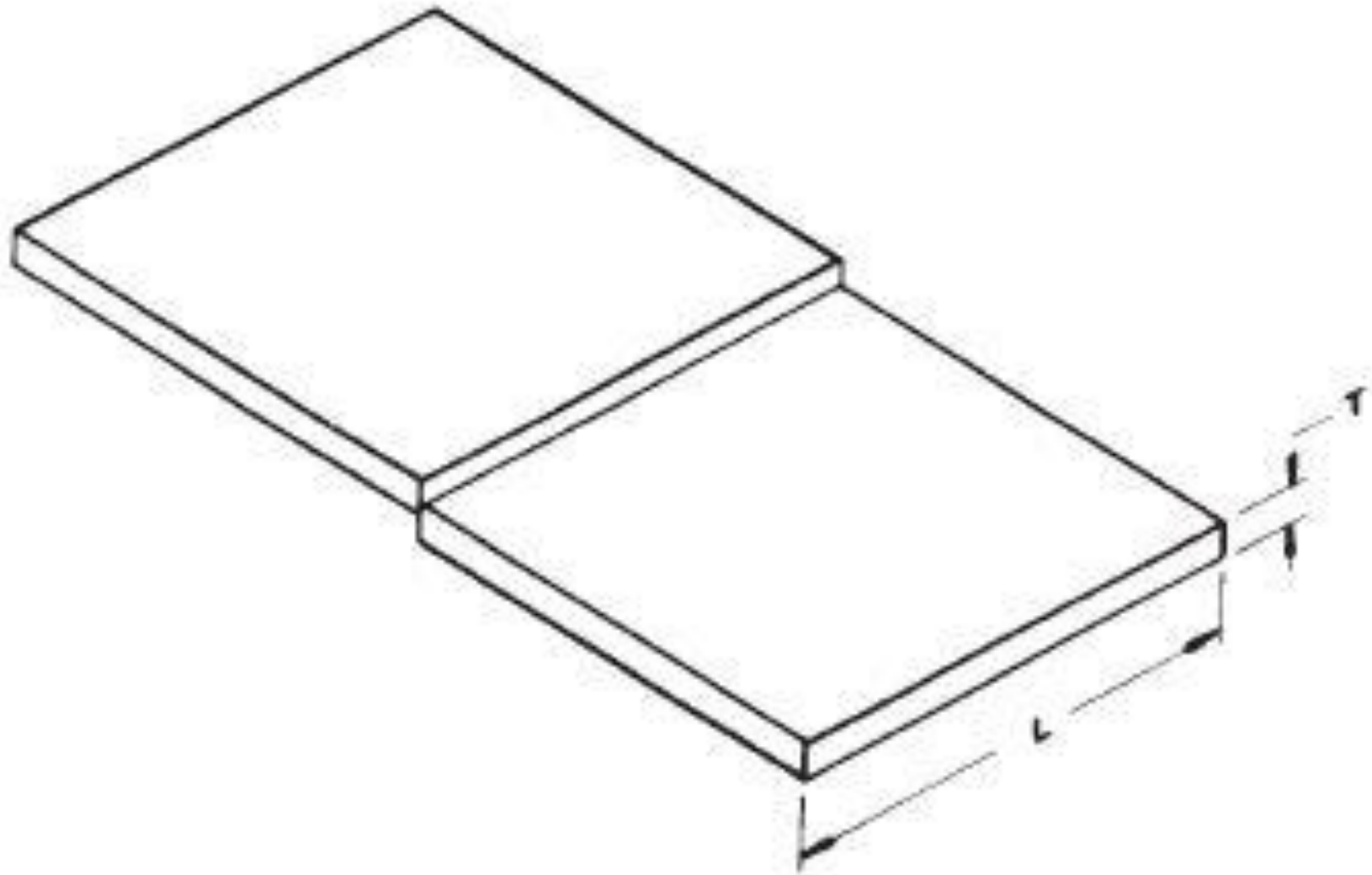


Figure 4.12 Drawing that illustrates area subjected to shear.

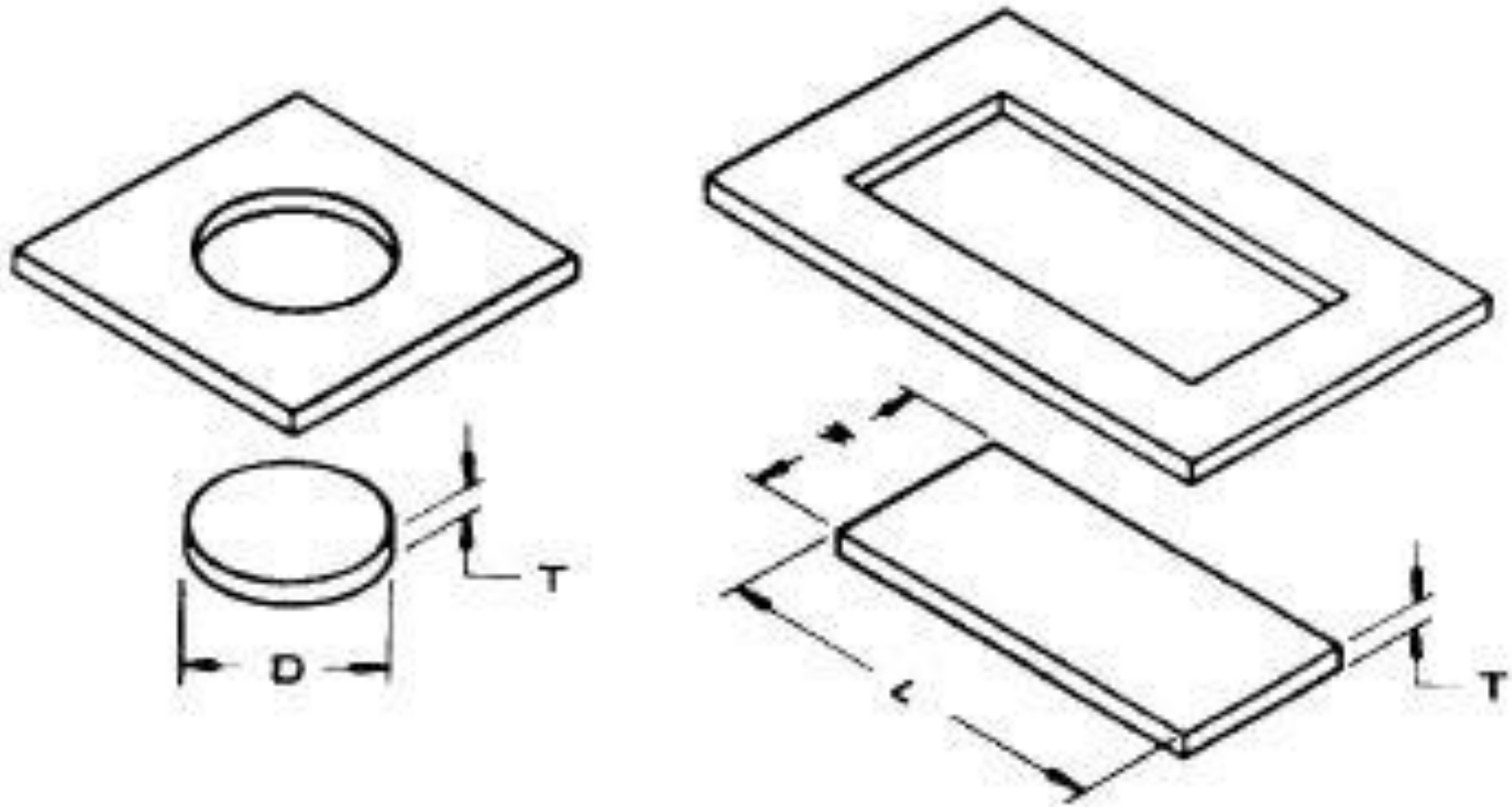


Figure 4.13 Drawing that illustrates areas subjected to shear in blanking.

پایان فصل چهارم

با سپاس از توجه شما...